

**Canadian Nuclear  
Safety Commission**

**Commission canadienne de  
sûreté nucléaire**

**Public hearing**

**Audience publique**

**Cameco Corporation:**

Application by Cameco  
Corporation for the Renewal of  
Class IB Nuclear Fuel Facility  
Operating Licence for Cameco  
Fuel Manufacturing Inc. in Port  
Hope, Ontario

**Cameco Corporation :**

Demande de Cameco Corporation  
pour le renouvellement de son permis  
d'exploitation de son installation de  
combustible nucléaire de catégorie IB  
pour l'installation Cameco Fuel  
Manufacturing Inc., située à Port  
Hope en Ontario

**November 3<sup>rd</sup>, 2011**

**Le 3 novembre 2011**

Public Hearing Room  
14<sup>th</sup> floor  
280 Slater Street  
Ottawa, Ontario

Salle d'audiences publiques  
14<sup>e</sup> étage  
280, rue Slater  
Ottawa (Ontario)

**Commission Members present**

**Commissaires présents**

Dr. Michael Binder  
Dr. Moyra McDill  
Mr. Dan Tolgyesi  
Dr. Ronald Barriault  
Mr. André Harvey

M. Michael Binder  
Mme Moyra McDill  
M. Dan Tolgyesi  
M. Ronald Barriault  
M. André Harvey

**Secretary:**

**Secrétaire:**

Mr. Marc Leblanc

M. Marc Leblanc

**General Counsel :**

**Conseillère générale:**

Ms. Lisa Thiele

Mme Lisa Thiele

1 --- Upon resuming at 3:15 p.m.

2 --- L'audence est reprise à 15:15

3

4 **THE CHAIRMAN:** The next item on the agenda  
5 today is hearing day one on the matter of the application  
6 by Cameco Corporation, for the renewal of Class 1B nuclear  
7 fuel facility operating licence for the Cameco fuel  
8 manufacturing facility in Port Hope, Ontario. Marc?

9

10 **Cameco Corporation:**  
11 **Application by Cameco**  
12 **Corporation for the Renewal of**  
13 **Class IB Nuclear Fuel Facility**  
14 **Operating Licence for Cameco**  
15 **Fuel Manufacturing Inc. in Port**  
16 **Hope, Ontario**

17

18 **THE REGISTRAR:** So this is day one of the  
19 public hearing. The notice 2011-H-09 was published on  
20 August 24<sup>th</sup>. Submissions from Cameco and CNSC staff were  
21 received by October 3<sup>rd</sup>, and the supplementary  
22 information, in the guise of the presentation or slide  
23 decks from Cameco and CNSC staff, were filed by the  
24 deadline last week.

25

Commission member document, or CMD-11-H-17A

1 is confidential and will be discussed -- well, would be  
2 discussed in closed session, but, as indicated earlier,  
3 there won't be any closed session on the security  
4 document.

5 Day two of the public hearing is scheduled  
6 as the other ones, for January 18<sup>th</sup> and 19<sup>th</sup>, 2012, and  
7 will be held at the Town Park Recreation Centre in Port  
8 Hope. The public is invited to participate. The deadline  
9 for the public to file a request to participate and a  
10 written submission is December 19<sup>th</sup>.

11 In a notice published on August 16<sup>th</sup>, the  
12 CNSC announced that it is allotting funds under its  
13 participant funding program for this matter. The  
14 Commission received no requests for funding regarding the  
15 Cameco fuel manufacturing facility.

16 Mr. President.

17 **THE CHAIRMAN:** Thank you.

18 So let's begin by calling on the  
19 presentation from Cameco Corporation, as outlined in CMD-  
20 H-16.1 and 16.1A.

21 Mr. Thorne? You know the drill; over to  
22 you.

23 **(LAUGHTER/RIRES)**

24  
25 **11-H17.1 / 11-H17.1A**

1       **Oral presentation by**  
2       **Cameco Corporation**

3

4

**MR. THORNE:** Thank you, President, and  
5 Members of the Commission.

6

7

      It's my pleasure to be able to introduce to  
my left, Mr. Alex Kodarin. Alex is the General Manager of  
8 Cameco's fuel manufacturing facility.

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      To Alex's left is Mr. Mike Longinov. Mike  
is the Manager of Environment and Occupational Health and  
Safety at the CFM facility. So, with that, I'll pass to  
Alex. Thank you.

13

14

**MR. KODARIN:** Good afternoon. My name is  
Alex Kodarin, for the record.

15

16

      I'm pleased to provide a brief summary of  
our licence application document.

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      CFM's past performance and on-going efforts  
demonstrate that we are committed to managing a safe,  
clean, and reliable operation. We place a high priority  
on the safety of people, the protection of the  
environment, and the relationship we have with communities  
in which we operate, and we continue to position ourselves  
as a dominant manufacturer of fuel bundles for CANDU  
reactors.

25

      CFM currently operates with a licence that

1 became effective March 1<sup>st</sup>, 2007. We are licensed to  
2 manufacture fuel bundles for CANDU reactors in Canada,  
3 using natural and depleted UO<sub>2</sub>. In addition, we can  
4 manufacture specialty fuel using enriched uranium.

5 We are uniquely equipped within the  
6 Canadian nuclear fuel manufacturing industry to provide  
7 significant support to the nuclear power generation  
8 community.

9 We are requesting a single change to our  
10 existing licence. The change we are requesting is a ten  
11 year licence term. We are confident that extended licence  
12 term is justified, given our consistent demonstration of  
13 managing a safe, clean and reliable operation.

14 In addition, risks associated with the  
15 operation of the CFM are low. These risks have been  
16 adequately managed historically and will be continued to  
17 be managed with the same emphasis placed on keeping safety  
18 and environmental risk as low as reasonably achievable.  
19 In short, we have demonstrated past performance that  
20 qualifies us to carry out future activities competently.

21 Cameco, and by extension, CFM, gauges its  
22 performance against four key measures of success. For the  
23 licence period, we continued to demonstrate achievement of  
24 important milestones in these areas.

25 In the area of a safe, healthy and

1 rewarding workplace, we achieved a major milestone having  
2 one year with no lost-time injuries.

3 In the area of clean environment, I'm  
4 pleased to say that on October 17<sup>th</sup> we completed a  
5 certification audit to register our environmental  
6 management system to the ISO 14,001 standard. The  
7 auditors have recommended the CFM be registered and we  
8 await the formal recertification letter from our  
9 registrars.

10 In the area of support of communities,  
11 during the last year our annual community survey indicated  
12 87 percent approval of Cameco's continued operations in  
13 Port Hope. This is a level of approval that has been  
14 consistently this high for several years.

15 And, finally, the area of outstanding  
16 financial performance concerns itself with measuring our  
17 operation's return to the shareholders by way of  
18 maintaining reliable, cost-effective operations that  
19 deliver a high-quality end product to our customers. In  
20 this area, we have recently refocused our efforts on a  
21 multi-year, multi-faceted manufacturing excellence  
22 journey. This initiative forms the cornerstone of our  
23 daily continual improvement activity, and ensures that the  
24 operation remains competitive for the long term.

25 Let me now provide summaries of the safety

1 and control areas, as they are defined in the Commission  
2 members' document.

3 Under "Management Systems," a significant  
4 amount of effort has been employed for continuous  
5 improvement. In 2007, the fuel services division  
6 management structure was established to provide an  
7 important link between Cameco and its Ontario sites, and  
8 to ensure oversight and encourage sharing of best  
9 practices.

10 As part of a Cameco corporate initiative,  
11 CFM implemented Cameco's corrective action process, or  
12 CAP, and incident reporting system, or CIRS, and this was  
13 a major undertaking that has served us well. We now have  
14 an even stronger process in place for reporting incidents  
15 and near misses, for conducting timely investigations, and  
16 ultimately, for taking corrective actions.

17 As I mentioned earlier, a significant  
18 improvement to our environmental management system was  
19 made over the last 18 to 24 months, allowing us to  
20 register for ISO 14,001 certification. This effort  
21 required extensive awareness building on the shop floor,  
22 and considerable effort to update our management  
23 procedures.

24 CFM is an active participant in the CANDU  
25 owner's group, or COG, and the COG provides a framework

1 for cooperation and exchange of information between CANDU  
2 operators and their supply base.

3 And, finally, CFM has actively supported a  
4 corporate-wide initiative to develop its supervisors and  
5 managers into more effective leaders. This important  
6 continual improvement effort contains a number of  
7 classroom training and on-the-job training modules. We  
8 have graduated a number of leaders from this program  
9 during the licence period.

10 One of the biggest enhancements made to  
11 CFM's training and qualification program was the  
12 introduction of SAT, or systematic approach to training.  
13 SAT applies a robust risk-informed system to analyze and  
14 track training requirements and develop and deliver  
15 appropriate training.

16 Maintaining and improving a strong safety  
17 culture continues to be an area of focus for the company.  
18 We have worked to improve communication with our employees  
19 around safety. We encourage a questioning attitude and  
20 regularly include employees in safety inspections and in  
21 our corrective action process.

22 Combined, these efforts have helped us make  
23 steady improvements to the safety of our operations.

24 To ensure that that CFM is able to manage  
25 attrition and retirements effectively, a succession

1 planning process is in place. CFM management is looking  
2 ahead to anticipate what training and development needs  
3 are required to ensure that operations run safely at all  
4 times.

5 Effective systems are in place at CFM to  
6 ensure safe, clean and reliable operations. This is  
7 evidenced by the achievement of several important  
8 milestones.

9 I've already mentioned the milestone of one  
10 year of lost-time, injury-free performance, indicator that  
11 our conventional health and safety systems are robust.

12 During the licence period, we did not  
13 exceed any CNSC regulatory limits. We have also shown a  
14 number of single years where no reportable environmental  
15 incidences have occurred.

16 We have a number of key performance  
17 indicators in all areas of management focus: safety,  
18 radiation protection, environment, quality, costs and  
19 others to continually monitor our performance. Weekly,  
20 monthly and quarterly reviews are conducted to ensure  
21 corrective actions are taken, if necessary.

22 And finally, CFM, along with the entire  
23 Fuel Services Division, is taking positive steps towards  
24 managing the reduction of historic waste stored at the  
25 facility.

1                   CFM maintains a detailed safety report. An  
2 updated report has been accepted by the CNSC, and this  
3 report indicates hazards are controlled effectively.

4                   In addition, we updated our fire hazard  
5 analysis during the licence period and minor non-  
6 conformances were addressed. CFM meets the requirements  
7 of NFPA 801. A third-party expert has supported our  
8 efforts in this area, as they have across the division.

9                   During the current licence period a flood  
10 plane study was conducted which indicated that neither a  
11 probable maximum flood nor a probable maximum  
12 precipitation event would impact facility operations.

13                   In addition to the listed items, a third-  
14 party expert was retained to assess our facility against  
15 the lessons learned from the Fukushima Daiichi event.

16                   The report indicated that CFM's safety  
17 systems could effectively mitigate beyond design basis  
18 events and no gaps were identified in the report.

19                   CFM maintains an effective process for  
20 change control. As such, changes to physical design are  
21 managed to ensure safe operations at all times.

22                   A number of minor projects have been  
23 completed over the course of the licence to maintain plant  
24 systems and optimal working conditions or as part of  
25 continual improvement activity.

1           For instance, we've implemented improved  
2           filtration on our additional process stack through the  
3           installation of a HEPA filter.

4           Water containment was deployed where  
5           required by the fire hazard analysis and fire suppression  
6           was added to external buildings to ensure they were  
7           complying with all applicable regulations.

8           Our equipment is maintained using an  
9           effective preventative maintenance program. In the last  
10          18 months CFM has migrated to the Cameco standard  
11          computerized maintenance and management system called SAP.  
12          This enhancement allows us to leverage best practices from  
13          the rest of Cameco while adding a level of efficiency to  
14          the task of managing preventative maintenance and  
15          reporting.

16          To this end, we have made several other  
17          important improvements to our PM program.

18          The first was the assignment of a full-time  
19          planner position, and this will ensure the timeliness and  
20          effectiveness of work that is required each day.

21          The second improvement was in support of  
22          the SAP system implementation.

23          We did a thorough review of our asset base  
24          and, more systemically, categorize assets based on a  
25          number of business considerations, including risk and

1 hazard level and safety significance. This allows a  
2 better decision-making model for prioritizing maintenance  
3 activities.

4 In addition to the maintenance system  
5 improvements, CFM has entered into an agreement with the  
6 TSSA to oversee all installations or modifications to  
7 pressure-retaining components should they arise.

8 CFM maintains a comprehensive radiation  
9 protection program.

10 I should take a minute to point out a  
11 typographical error in the CFM CMD submission and it's  
12 found in Table 5 on page 23.

13 In the first row under "Average Dose" for  
14 the year 2011, the table reads "0.0" and should read  
15 "0.04". We apologize.

16 As I mentioned earlier, no radiation dose  
17 levels were exceeded during the licence period. Our  
18 health physics laboratory is actively involved in  
19 monitoring exposure levels and recommending areas for  
20 improvement.

21 Dosimeters are used extensively by  
22 employees and visitors to monitor external dose.  
23 Urinalysis is done assess internal dose, and a respiratory  
24 protection program is in place for employees requiring  
25 this type of equipment to complete their tasks safely.

1                   To enhance our radiation and protection  
2 program and in support of ALARA principles, a number of  
3 specific improvements were undertaken.

4                   The use of continuous air monitors, or  
5 Alpha NAIR monitors, was initiated. The installation of  
6 shielding lowered the dose to workers. For instance, lead  
7 curtains were installed in an area of in-process pellet  
8 storage and plexiglass shields were added to carts of  
9 pellets to limit Beta exposure.

10                  In addition, new storage cabinets were  
11 designed for respirators and hard hats. This reduces the  
12 potential for contamination while these items are deployed  
13 but temporarily idle.

14                  We are committed to the safety of our  
15 employees and continue to drive improvements in this area.

16                  I already mentioned that during the licence  
17 period we achieved a period of one year without a lost-  
18 time injury. In fact, we experienced a maximum of two  
19 lost-time injuries during any fiscal year, most with very  
20 low severity or duration.

21                  I will offer one brief update at this point  
22 in time. Since the data cut-off date for the CMD, we have  
23 experienced two lost-time injuries. The severity of these  
24 incidents was low and both workers were able to perform  
25 normal activities after just one lost day of work.

1           To enhance our conventional safety program,  
2 we hired a full-time health and safety specialist to help  
3 improve the efficiency and effectiveness of investigating  
4 incidents and to drive faster closure of corrective  
5 actions.

6           A full-time nurse was also added in 2011.  
7 This is a position that is consistent across the division.  
8 We were able to leverage this added expertise to drive  
9 improvement in many elements of our safety program.

10           In addition to the added resources we have  
11 made other significant improvements such as updating our  
12 contractor management program to match requirements of  
13 Cameco's corporate procedure; establishing a more  
14 systematic heat-stress management procedure in the plant;  
15 implementing Arc Flash Program to meet legislative  
16 requirements. This includes compliant clothing and  
17 personal protective equipment for all employees involved  
18 in such activities.

19           And we completed a number of projects to  
20 proactively address one of the biggest causes of first-aid  
21 and medical injuries at CFM, musculoskeletal disorders, or  
22 strains and sprains.

23           With an aging workforce, we have been  
24 looking more closely at optimizing workplace ergonomics  
25 and reducing the strain associated with certain job tasks.

1 We've have some good success in several areas of the  
2 facility.

3 Protection of the environment is a key  
4 measure of success at Cameco. CFM has experienced no  
5 exceedences of CNSC regulatory limits during the licensing  
6 period.

7 Cameco is required to meet federal,  
8 provincial and local regulatory requirements and our  
9 internal systems and programs are well developed and drive  
10 us toward continual improvement and maintaining  
11 compliance.

12 Of particular note, during the licensing  
13 period our air emissions measurement methodology was  
14 verified as being adequate by third-party experts. As can  
15 be referenced in the CMD, CFM's emissions are consistently  
16 reported to be a small fraction of the regulatory release  
17 limit.

18 Several other improvements were made to our  
19 environmental protection program during the licence  
20 period.

21 I mentioned that HEPA filtration was added  
22 to one of the main process discharge stacks. Our HEPA  
23 filters are maintained regularly and monitored to ensure  
24 that process emissions remain at the current low levels.  
25 All process stacks at CFM are now HEPI filtered.

1                   To better delineate groundwater a number of  
2 new ground-monitoring wells were installed. We now have  
3 upwards of 70 wells in the program.

4                   In emergency management and fire  
5 protection, CFM meets all regulatory requirements. During  
6 this licensing period CFM entered into formal agreement  
7 with the Municipality of Port Hope for emergency response.

8                   The updated agreement ensures the two  
9 parties continue to work collaboratively and effectively  
10 to safely respond to emergencies that may occur at the  
11 Port Hope site.

12                   As part of our continual improvement  
13 efforts, we conducted a joint exercise with the  
14 Municipality to test our emergency preparedness and  
15 response. This full-scale simulation was observed by the  
16 CNSC and internal staff and yielded some minor  
17 recommendations for improvement which have been  
18 implemented.

19                   On a regular basis we conduct drills and  
20 exercises that simulate emergency situations and each  
21 event is used to improve systems and performance.

22                   During the latter part of the current  
23 licence period, through a collaboration between the fuel  
24 service division sites, we made some important headway in  
25 the waste management areas.

1           An effort was undertaken to make certain  
2           that the inventory of waste stored at the CFM facility was  
3           accurately characterized and this detailed  
4           characterization aided in additional efforts to plan for  
5           safe disposal or recycling of historic waste materials.

6           In some cases, such as uranium contaminated  
7           oils and metals, we have successfully processed and  
8           recycled these historic waste materials.

9           Efforts will continue through 2012 and  
10          beyond to manage stored waste inventories while reducing,  
11          where practical, the quantity of uranium contaminated  
12          waste that is generated from ongoing operations.

13          CFM security plan covers programs needed to  
14          support requirements outlined in the Nuclear Safety and  
15          Control Regulations and other CNSC requirements. Five  
16          security compliance inspections took place during the  
17          current licensing period and we are currently compliant  
18          with all CNSC requirements.

19          CFM is compliant with all IAEA  
20          requirements. During the licensing period, CFM  
21          participated in a full range of IAEA and CNSC inventory  
22          verifications and short-notice random inspections.

23           Cameco will be developing new software in  
24          the next licensing period to facilitate improved tracking  
25          and reporting of uranium inventory at the site.

1                   Primarily, CFM packages finished fuel  
2 bundles for transport by road to customers. These  
3 shipments are routine and procedures are well-established  
4 and effective. Our staff involved in the shipment of  
5 finished fuel have been trained in the transportation of  
6 dangerous goods.

7                   An approved ERAP or emergency resistance --  
8 sorry, emergency response action plan, is under file with  
9 Transport Canada and Cameco's qualified staff available to  
10 respond to offsite transportation events should they  
11 arise.

12                   We have no projects currently requiring an  
13 environmental assessment.

14                   We participate in Aboriginal consultation  
15 with the direction and guidance of Cameco's Fuel Service  
16 Division and we feel that our current consultations are  
17 appropriate.

18                   CFM meets all requirements under the cost  
19 recovery control area. An approved PDP or preliminary  
20 decommissioning plan exists for CFM and has been recently  
21 updated. A financial guarantee for the facility is in  
22 place and we maintain all required operational permits  
23 from other regulatory authorities.

24                   CFM participates actively along with the  
25 Fuel Services Division initiated programs to communicate

1 with the community. Operational updates are provided at  
2 community forum meetings and information is readily sent  
3 to all Port Hope households via our community newsletter.

4 Quarterly environmental reports are  
5 presented to the municipal council and posted on our  
6 website and quarterly and annual compliance reports are  
7 shared with CNSC and posted on our website.

8 Cameco maintains their required nuclear  
9 liability insurance for CFM. Our policy is in effect and  
10 in good standing and we have no additional or other  
11 matters to highlight.

12 I believe the outline I provided  
13 demonstrates that CFM has operated their facility in a  
14 safe, clean and reliable manner and is qualified to  
15 receive a new 10-year operating licence.

16 The facility also complies with the *Nuclear*  
17 *Safety and Control Act* and our current licence.

18 It was our intent to highlight some aspects  
19 of our past performance such as the Commission and other  
20 stakeholders have continued confidence in our commitment  
21 to operating in a compliant manner in the future.

22 I thank you for your time. I'm glad to  
23 take questions.

24 **THE CHAIRMAN:** Thank you.

25 I'd like to move now to a presentation from

1 CNSC staff as outlined in CMD H17.

2 Mr. Elder?

3

4 **11-H17**

5 **Oral presentation by**

6 **CNSC staff**

7

8 **MR. ELDER:** Thank you. Good afternoon.

9 I'm still Peter Elder, Director General Directorate of  
10 Nuclear Cycle and Facilities Regulation.

11 With me again is Mr. B.R. Ravishankar,  
12 Director of the Processing and Research Facilities  
13 Division, and we are joined by -- at the front table now  
14 by Mr. Julian Amalraj, who is our Senior Project Officer  
15 in charge of this facility.

16 We are here to present the CNSC staff's  
17 view on the licence renewal of the Cameco Fuel  
18 Manufacturing.

19 So as with the other presentations today,  
20 they are structured in the same view -- way so I'm not  
21 going to go over the parts again. And I will just now  
22 hand the presentation over to Mr. Ravishankar for the next  
23 portion.

24 **MR. RAVISHANKAR:** Thank you, Mr. Elder.

25 Good morning, Mr. President and Members of

1 the Commission. For the record, my name is B.R.  
2 Ravishankar, Director of the Processing and Research  
3 Facilities Division.

4 Cameco Fuel Manufacturing is also located  
5 in Port Hope, Ontario and has been in operation since 1965  
6 under various management. They employ approximately 190  
7 people.

8 And moving on to the next slide, I would  
9 like to spend a minute going over the relative position of  
10 Cameco Fuel Manufacturing vis-à-vis, Port Hope Conversion  
11 Facility.

12 The large water body on the top-left  
13 portion of the slide is Lake Ontario. You can see  
14 Cameco's Port Hope Conversion Facility on the top-right  
15 portion. Cameco Fuel Manufacturing Facility can be seen  
16 at the bottom-centre of the photograph. The facility is  
17 shown here in this picture which includes the Town of Port  
18 Hope with certain -- some residential area around. The  
19 facility is located approximately 2.2 kilometres from the  
20 town centre.

21 The primary product manufactured by Cameco  
22 Fuel Manufacturing are fuel element bundles for use in  
23 Canadian nuclear reactors. The fuel element bundles are  
24 made using Zircaloy tubes and uranium dioxide pellets.  
25 The Zircaloy tubes are manufactured by CFM in a sister

1 facility in Cobourg while the pellets are made at this  
2 facility with ceramic-grade uranium dioxide supplied by  
3 Cameco's Port Hope Conversion Facility.

4 CFM handles and stores depleted and natural  
5 uranium as well as enriched uranium at a small scale.

6 The current licence, which is in place  
7 since 2007, was also amended twice during the current  
8 licence period. The first amendment was in July 2008 to  
9 authorize handling of enriched uranium, and the second  
10 amendment was in November of 2008 to change the name of  
11 the facility from Zircatec Precision Limited to Cameco  
12 Fuel Manufacturing Inc.

13 In their application for licence renewal,  
14 Cameco had indicated that they were not requesting any  
15 changes to the facility operations nor to their production  
16 capacity for the proposed licence period. Cameco has also  
17 requested that CNSC grant a 10-year operational licence  
18 for this facility.

19 As noted in the previous slide, Cameco has  
20 requested that the Commission grant a 10-year operating  
21 licence for this facility. The 10-year licence term  
22 request was reviewed upon the same logic as presented for  
23 the other two facilities.

24 As detailed in the other presentations  
25 earlier today, CNSC staff's proposed changes to the

1 licence include reorganization of safety and control  
2 areas, a new licence format and the introduction of  
3 licence conditions handbook.

4 Mr. Julian Amalraj will now continue with  
5 the presentation.

6 **MR. AMALRAJ:** Thank you, Mr. Ravishankar.

7 For the record, Julian Amalraj, Senior  
8 Project Officer at the Processing and Research Facilities  
9 Division. Good morning, Mr. President and Members of the  
10 Commission.

11 As part of reviewing Cameco's licence  
12 renewal application, CNSC staff assess CFM's compliance  
13 activities and their performance in the current licence  
14 period. CFM's compliance activities are based on CNSC's  
15 compliance activity plan which includes multiple onsite  
16 inspections, desktop reviews, review of events, detailed  
17 assessments of corrective measures put in place by the  
18 licensee to address deficiencies observed either during  
19 inspections or program.

20 This compliance activity plan is based on  
21 the relative risks of all nuclear facilities and is  
22 consistent with CNSC's risk informed regulatory approach.

23 From their assessments of CFM's compliance  
24 performance in the current licence period, CNSC staff  
25 conclude that CFM continues to maintain comprehensive and

1 mature core programs in all safety and control areas.  
2 There are no safety-significant items outstanding and  
3 Cameco has operated the CFM facility safely and in  
4 compliance with CNSC requirements.

5 CNSC staff's assessment of CFM's overall  
6 performance in all 14 safety and control areas is  
7 satisfactory.

8 In the next two slides CNSC staff present a  
9 summary of ratings for all 14 individual safety and  
10 control areas. CFM achieved satisfactory performance  
11 ratings in all safety and control areas. No safety and  
12 control area has been assigned a downward trend in  
13 performance.

14 CFM also made improvements to its employee  
15 training program which was significant. For that reason,  
16 CNSC staff assigned an improving trend for the human  
17 performance management area.

18 As mentioned earlier, CFM achieved  
19 satisfactory performance rating in all safety and control  
20 areas, including the eight from the previous slide and the  
21 six presented here.

22 Information pertaining to the safety and  
23 control area of security is protected and is submitted  
24 separately in CMD 11 at 17A.

25 We now present CFM's overall performance

1 and key statistics in certain safety areas, including  
2 radiation protection, environmental protection,  
3 conventional health and safety and other matters of  
4 regulatory interest to the commission and the public.

5 First, we will present an overview of  
6 radiation production. From the review of compliance  
7 activities CNSC staff conclude that CFM has a  
8 comprehensive radiation protection program. The maximum  
9 effective dose to a member of the public from CFM's  
10 radiological emissions remain a very small fraction of the  
11 regulatory limit of one millisievert per year. With the  
12 maximum value being 0.007 millisieverts recorded for the  
13 year 2008. The radiation protection program with CFM is  
14 satisfactory.

15 This slide presents the annual effective  
16 radiation dose, which is an indication of radiation  
17 exposure by a nuclear energy worker. The data is taken  
18 from CFM's annual compliance reports for the years 2006  
19 through 2010. CFM has monthly and quarterly action levels  
20 for these parameters. As evident from the graph the  
21 average effective dose to workers at CFM during the  
22 current licensing period is low, and the maximum effective  
23 dose is well below regulatory limits, with the highest  
24 value at 9.58 millisieverts recorded in 2008.

25 Of relevance to CFM due to production

1 workers handling of uranium pellets manually is the annual  
2 extremity and skin doses. Hence we have presented the  
3 same here. The data presented in this figure is taken  
4 from CFM's annual compliance reports for the year 2006 and  
5 through 2010.

6 Again, CFM has monthly and quarterly action  
7 levels for these parameters. The maximum skin doses have  
8 historically been received by production workers and the  
9 average extremity dose is calculated as an average of left  
10 hand and right hand averages. The annual average  
11 extremity and skin radiation doses as well as the maximum  
12 extremity and skin doses received by nuclear energy  
13 workers at CFM are well below regulatory limits.

14 We will now present licensee's performance  
15 in the safety and control area of environmental  
16 protection. CFM's environmental protection program is  
17 intended to monitor and control all releases of  
18 radioactive materials and its impact to the environment  
19 from a facility as a result of licensed activities.

20 CFM's environmental program is well  
21 developed and the program includes monitoring and control  
22 of air emissions, liquid effluent releases, perimeter  
23 gamma monitoring, public dose, groundwater, as well as  
24 soil and vegetation monitoring. Overall, CNSC staff  
25 conclude that CFM's environmental protection program is

1           satisfactory.

2                         In this slide we show CFM's total annual  
3 uranium releases for the current licence period. There  
4 are 12 stacks monitored at this facility. The current  
5 licence limit is based on drug release limits with  
6 regulatory limit of one millisievert dose to the public as  
7 a basis.

8                         For the proposed new licence CNSC staff  
9 have proposed a more stringent value using 50  
10 microsieveverts to the public based on ALARA principles.  
11 The facility is also governed by action levels that ensure  
12 overall emissions are monitored and controlled  
13 effectively.

14                         CFM's annual uranium in air emissions are  
15 well below regulatory limits, with the maximum of 50.55  
16 grams per year recorded in 2008.

17                         CFM's total annual uranium in liquid  
18 effluent releases for the current period is shown in this  
19 slide. Again, the current licence limit is based on  
20 (inaudible) release limits whereas the proposed new  
21 licence CNSC staff have proposed a more stringent value  
22 using 50 microsieveverts dose to public based on ALARA  
23 principles.

24                         CFM's annual uranium in liquid effluents  
25 are well below regulatory limits with a maximum of 1,052

1       grams per year recorded in 2010.

2                   Mr. President, as you mentioned in the  
3       previous slides for the proposed licence period CNSC staff  
4       have recommended more stringent environmental release  
5       limits. The proposed new limits are based on a .05  
6       millisievert effective dose to the nearest resident on the  
7       basis of ALARA. This change in determining the release  
8       limits aligns CFM with other nuclear cycle facilities.

9                   While not present and setting, the  
10       resultant of this change is that the proposed limits for  
11       CFM are 120th of the current licensed release limits.  
12       CNSC staff have discussed this change with Cameco  
13       management, and Cameco has indicated that they can comply  
14       with the new limits without a transitional period.

15                   Accordingly, staff recommend that the  
16       commission approve the proposed licence with the  
17       recommended new release limits.

18                   In addition CNSC staff have also reviewed  
19       CFM's proposed action levels going forward, and they're  
20       accepted updated action levels. Details of which are in  
21       Table 8, page 40 of the CMD.

22                   Another safety and control area of interest  
23       presented here is conventional health and safety. There  
24       were no safety significant events during the review  
25       period. CFM has had zero lost time to injuries in 2010.

1 For 2011 CFM reported zero lost time injuries until June,  
2 2011. Subsequently CFM has reported two incidences.

3 Previous events associated with loss time  
4 injuries were promptly reported and corrective actions as  
5 reviewed by CNSC were implemented in a timely manner.  
6 CNSC staff is satisfied with CFM's event detection,  
7 reporting, investigation processes and timely  
8 implementation of corrective and preventive actions.

9 Overall performance of the licensee in this  
10 safety and control area was satisfactory.

11 We will now present selected other matters  
12 of regulatory interest. CFM has indicated in its licence  
13 renewal application of no changes to operations and  
14 capacity of this facility. CNSC staff determine that an  
15 environmental assessment in this case is not required.

16 CFM has an acceptable public information  
17 program very similar to the programs with the conversion  
18 facility. CFM is also in good standing with respect to  
19 cost recovery.

20 CFM was required to submit a revised  
21 preliminary decommissioning plan as part of relicensing  
22 along with a revised financial guarantee. CFM's revised  
23 preliminary decommissioning plan was reviewed against CNSC  
24 requirements as listed in Canadian Standards Association  
25 document N294 and was found acceptable.

1                   CFM has proposed a revised financial  
2                   guarantee of 19.5 million, which CNSC staff recommend that  
3                   the Commission accept.

4                   As part of the relicensing process staff  
5                   identified and sent letters of notification to 12  
6                   aboriginal groups and organizations. To-date no concerns  
7                   have been raised about the licence renewal and no  
8                   aboriginal groups have applied for participant funding.

9                   CNSC has made participant funding available  
10                  for this licence renewal process to aid and encourage  
11                  interveners for a sum of \$25,000.

12                  Regarding post-Fukushima review. Cameco  
13                  submitted their final evaluation report to CNSC staff in  
14                  August, 2011 in response to the CNSC 12/2 request. The  
15                  report concluded that CFM facility is safe with respect to  
16                  public workers and the environment and is capable of  
17                  mitigating both natural and manmade risks.

18                  There were no identified gaps with Cameco's  
19                  fuel manufacturing facility located in Port Hope, and CNSC  
20                  staff's preliminary reviews support Cameco's conclusions.

21                  Mr. Elder will continue with his  
22                  presentation.

23                  **MR. ELDER:** Thank you. In considering the  
24                  information presented here today and the additional  
25                  information that CMD provided regarding the past

1 performance of the facility CNSC staff have included that  
2 Cameco's application for licence renewal meets the  
3 requirement of the *Nuclear Safety Control Act* and  
4 applicable regulations.

5 Cameco has operated the facility in  
6 compliance with the CNSC's regulatory requirements for the  
7 current licence period and is qualified to carry on  
8 activities per the proposed licence for the ten-year  
9 period.

10 Further to just state at the conclusion,  
11 CNSC staff recommend that the Commission approve the  
12 issuance of a ten year nuclear fuel facility operating  
13 licence for Cameco fuel manufacturing. Accept CNSC staff  
14 recommendation regarding the proposed financial guarantee,  
15 and this be increased to a value of \$19.5 million.

16 And also we also suggest that Cameco be  
17 required to present a formal performance review to the  
18 Commission after five years.

19 Thank you. This concludes our  
20 presentation.

21 **THE CHAIRMAN:** Thank you. So let's start  
22 the question period here with Dr. McDill.

23 **MEMBER McDILL:** Thank you, again. My first  
24 question relates page 13 of 42 from Cameco, and also to  
25 the licence. Since CFM is going to be repurposing some of

1 the LVRF and SEU equipment, what is the role of keeping  
2 the enriched uranium clause that was added in 2008, why  
3 not remove that from the licence since the equipment's  
4 going to be repurposed? If I can ask both staff and  
5 Cameco.

6 **MR. KODARIN:** Alex Kodarin for the record.

7 CFM is in a unique position in the supply  
8 chain, the nuclear industry here support CANDU reactors.  
9 We feel it's a competitive advantage for us to have the  
10 flexibility to manufacture enriched fuel should the need  
11 arise. And we would like to keep that flexibility in our  
12 operation, we think it's a competitive advantage for CFM.

13 **MR. ELDER:** Peter Elder. I'll just add  
14 that they -- well, obviously they put in the new line to  
15 do the slightly enriched uranium. They also have in the  
16 past made fuel for other reactors, like research reactors  
17 that have required using enriched fuel as well. So the  
18 rich fuel provision is not only associated with the LVRF  
19 fuel.

20 **MEMBER McDILL:** But wasn't the licence  
21 amended in 2008 specifically for that purpose?

22 **MR. ELDER:** Yes, it was. Yeah.

23 **MEMBER McDILL:** And before that there was -  
24 - I believe there was some enriched uranium capability  
25 there, but I'm wondering if -- I understand the

1 competitive edge, that's not my decision. I'm just  
2 wondering if all of the equipment is being taken out, if  
3 everything's being reconfigured. Even to utilize some of  
4 the equipment to replace and enhance present operating  
5 equipment there won't be a line there anymore.

6 **MR. KODARIN:** Alex Kodarin for the record.

7 That is correct. There won't be a line  
8 there specifically for SEU fuel. However, again in the  
9 interest of having flexibility current equipment can be  
10 redeployed for SEU fuel, again, in the event that that  
11 might show up again in the future.

12 **MEMBER MCDILL:** Thank you.

13 **THE CHAIRMAN:** Will you require, if you  
14 decide to get back into that line, will you require  
15 further approval from staff, from the Commission?

16 **MR. KODARIN:** Alex Kodarin for the record.

17 It's my expectation that if that does arise  
18 there'll be plenty of consultation with the project  
19 officers and the CNSC on that particular project.

20 **THE CHAIRMAN:** Staff, is that explicitly  
21 describing the LCH?

22 **MR. ELDER:** I'll have to check the LCH,  
23 because the main requirement from our end is that they  
24 have appropriate criticality safety programs in place. So  
25 whenever you do a change where a program that you haven't

1 used and then you go back and use, we would normally do an  
2 inspection before they started the activity, but we'll  
3 make sure that the LCH is explicit to say that they notify  
4 us before any intention to change.

5 **THE CHAIRMAN:** Thank you. Dr. McDill.

6 **MEMBER MCDILL:** Thank you very much.

7 My next question is more an observation  
8 than with respect to day two. On page 15 there was --  
9 there's reference to an assessment for a probable maximum  
10 flood and probable maximum precipitation. I'm not sure if  
11 this is the same study that the Ganaraska Conservation  
12 Authority did or not, but this is something that the  
13 community has expressed concern about in the past.

14 So for day two I think it would be useful  
15 to have something a little bit more than just that you  
16 made the assessment so that your community can see what  
17 the assessment results were. I realize it says it's --  
18 neither will impact the facility, but contour line of the  
19 maximum extent of the flood would be I think helpful, for  
20 example. Is that something that can be done?

21 **MR. KODARIN:** Alex Kodarin for the record.

22 We do have that information. We can share  
23 that.

24 **MEMBER MCDILL:** Okay, thank you.

25 My next question relates to, and maybe I

1 just missed it as people were talking and I was noting.  
2 On page 21 of 42 Cameco refers to eight exceedances of  
3 action levels and staff has seven. So is that a -- it's  
4 the same action levels?

5 **MR. AMALRAJ:** Julian Amalraj for the  
6 record.

7 We did clarify that with CFM. The eighth  
8 incident that they reported was a technicality per se, in  
9 that it was an issuance of a quarterly TLD to a new worker  
10 when a monthly should have been issued. So our staff did  
11 not account for that as an accident.

12 **MEMBER MCDILL:** Okay, thank you.

13 And on page 29 also referring to slide 15.  
14 The new groundwater monitoring wells, just as we requested  
15 for the previous case I think again, this would be helpful  
16 for the community to see where these wells are located in  
17 a pictorial kind of a sense so they can identify with what  
18 you're saying. I can accept that there are 12 wells, but  
19 I don't know where they are, there's no picture.

20 **THE CHAIRMAN:** I thought there were 70  
21 wells.

22 **MEMBER MCDILL:** This is the 12 new ones.

23 **THE CHAIRMAN:** The new ones. But it would  
24 be nice to see the whole 70, and what kind of contour on  
25 any readings there are so we can understand maybe the

1 history behind and migration if any.

2 **MR. KODARIN:** Alex Kodarin for the record.  
3 We can share that.

4 **MEMBER McDILL:** Thank you.

5 And my last question in this series. This  
6 one is in staff's report on page 34 concerning radiation  
7 protection, and the updates are not complete. So could I  
8 have an idea of when they are going to be complete, maybe  
9 from Cameco? These are radiation protection updates.  
10 It's page 34, just above 3.7.3.

11 **MS. PURVIS:** Caroline Purvis for the  
12 record.

13 There were two inspections that were  
14 conducted during the licence term that had a focus of  
15 radiation protection. One in 2009, eight action items  
16 were issued. All have been closed.

17 There was an additional inspection in 2010  
18 I believe in October in the fall. There's still two  
19 outstanding actions. Cameco has responded with their  
20 corrective action plans. At the current time staff is  
21 waiting for some additional information, however there's  
22 no -- I don't have the actual dates for expected  
23 completion. But I can say that there is no risk at the  
24 current time for the health and safety of workers related  
25 to these open action items.





1 update this, it always seems to be making a better  
2 document and we find other areas where we can improve upon  
3 this.

4 Some areas, of course, things such as  
5 waste, was reassessed, pieces of equipment that are  
6 contaminated the equipment have been assessed, but other  
7 improvements such as price escalation and deleterious type  
8 materials are now included in that. We've also made some  
9 provision for expanded miscellaneous soil that may need to  
10 be removed. So we've accounted for things such as that.  
11 So that pretty much is the reason for the increase in the  
12 funding.

13 **MEMBER TOLGYESI:** And you feel comfortable  
14 with it?

15 **MR. KODARIN:** Alex Kodarin, for the record.  
16 Yes, we believe it's an accurate  
17 representation.

18 **MEMBER TOLGYESI:** On staff presentation  
19 page 44, they are saying that Cameco submitted the  
20 required annual third-party review report and compliance  
21 with the fire protection. And CNSC staff reviewed and the  
22 scope of the TLT needed to be improved. So there was --  
23 an accepted depth analysis was submitted and the CFM  
24 committed to submit the finalized report by October 21<sup>st</sup> -  
25 - October 2011.

1                   Now being November 3<sup>rd</sup>, could you provide  
2 us with some update on this?

3                   **MR. AMALRAJ:** Julian Amalraj, for the  
4 record.

5                   CFM did submit an action plan that CNSC  
6 staff have reviewed and accepted and we are looking  
7 forward to an update in terms of implementation of the  
8 action plan.

9                   **MEMBER TOLGYESI:** Merci.

10                  This is a question to Cameco. According to  
11 proposed licence limits, there will be a kind of 95  
12 percent decrease. It's on page 39 of staff's submission.  
13 A 95 percent decrease in uranium in the air release limits  
14 from 280,000 grams per year to 14 and similar uranium in  
15 liquid effluent release limits from 9.5 million to  
16 475,000.

17                  Do you have any comments? How do you see  
18 that?

19                  **MR. KODARIN:** Alex Kodarin, for the record.

20                  As shown in the CMD, our effluent levels  
21 are actually very low so we don't see any problems at all  
22 with meeting those limits.

23                  **MEMBER TOLGYESI:** So you are fully  
24 satisfied and it's a kind of good move by licence  
25 conditions?

1                   **MR. KODARIN:** Alex Kodarin, for the record.

2                   I believe as my colleague Chris Astles  
3 mentioned this morning; yes, we like to be challenged with  
4 continuous improvement so we're fine with the numbers,  
5 thanks.

6                   **THE CHAIRMAN:** Okay, I -- you -- this is to  
7 staff. You did challenge me and I am challenged. Why are  
8 we changing the units? In many of the other ones, it's  
9 kilogram per hour, gram per year, milligram per litre,  
10 gram per year. Why are we changing from one facility to  
11 another facility the units? It's complicated enough to  
12 understand it without sending a whole new set of units.

13                   **MR. RAVISHANKAR:** Ravishankar, for the  
14 record.

15                   I will attempt to answer that question.  
16 It's -- the units for action levels are generally based on  
17 the instrumentation and what is measured and that helps  
18 for a quick review and to determine whether there is an  
19 upset or not. So that is why the action level units vary  
20 from one location to the other.

21                   With the Blind River facility, for example,  
22 for liquid effluent, there is a diffuser; therefore, the  
23 units are different. In the Cameco Fuel Manufacturing,  
24 this is gram per year because this is a total annual limit  
25 that has been put.

1                   Now, we could convert that to kilogram per  
2 year if that facilitates better understanding and ease of  
3 -- less confusion, certainly.

4                   **THE CHAIRMAN:** Go ahead.

5                   **MR. ELDER:** Peter Elder, for the record.

6                   I think it also actually reflects the  
7 differences in how on the liquid releases on how they are  
8 actually done and the processes of the two facilities.

9                   The releases in terms of the fuel  
10 manufacturing is only uranium. That's all there is in it.  
11 There are no other issues. So it's dealt with on a -- you  
12 measure each one; how much uranium you have in your  
13 effluent.

14                   Actually, in terms of -- well, we just  
15 presented the uranium number for Blind River; they  
16 actually have numbers for uranium, radium, another nuclear  
17 substance, as well as nitrates and then some general  
18 characteristics of the effluent. It's a bigger volume of  
19 effluent. And in those ones to make a comparison easier,  
20 we actually went to per litre rather than a total.

21                   So it was more reflected to the type of  
22 facility. If you go back and if you compared the fuel  
23 manufacturing numbers and limits to the ones that are in  
24 for GE Hitachi on another fuel fabrication facility,  
25 they're in the same units.

1                   So these are quite different processing  
2                   type of facilities that they are, but we will look at in  
3                   terms of whether there is some way to standardize it.

4                   **THE CHAIRMAN:** Well, let me argue the other  
5                   way. The reason we are interested is not because of the  
6                   facility, but because of the emission on the environment  
7                   and to the public.

8                   **MR. ELDER:** Right.

9                   **THE CHAIRMAN:** And, therefore, I'm more  
10                  concerned about consistency.

11                  And I must tell you how much I feel  
12                  comfortable with four kilogram per hour rather than 14,000  
13                  kilogram per year. I mean, it's maybe symbolic and maybe  
14                  the same thing, nevertheless, I -- somehow you want to  
15                  relate it to something that makes sense about the impact  
16                  on the environment. And if it's good enough to measure in  
17                  Blind River as a kind of an emission, it should be good  
18                  enough here too.

19                  What am I missing?

20                  **MR. ELDER:** I don't think -- as I said, it's  
21                  historical. We also wanted to make sure we were doing  
22                  comparison with the current licence to the (inaudible)  
23                  intake, but I get your point, which is why we went through  
24                  the presentation to say the logic behind it is all the  
25                  same in terms of that, whether it's kilograms or grams,

1 gets converted back into an actual dose to the public and  
2 that's what is our potential dose to the public. This is  
3 all based on the one millisievert and originally now  
4 they're all based on the 50 microsieverts logic.

5 **THE CHAIRMAN:** But you can demonstrate what  
6 50 microsievert looks like in a consistent way on an  
7 action level?

8 **MR. ELDER:** Yes. On -- well, on the limit  
9 level. The action levels you have to ---

10 **THE CHAIRMAN:** To the limit level, right.  
11 Okay.

12 **MEMBER TOLGYESI:** I have two more. On page  
13 38 of staff -- I'm talking about liquid effluent  
14 monitoring, Table 6. At 2011, for the first six months,  
15 it's 295 grams for six months, which means about 600 grams  
16 for a year, just about.

17 Now, when you look over from 2007 to 2011,  
18 if I extrapolate the year and 600, it's a kind of  
19 cyclicity, 600 over 1,000, 600 over 1,000, 600. It's a  
20 kind of -- it's just a coincidence or it's some reasons  
21 behind this?

22 **MR. LONGINOV:** Mike Longinov, for the  
23 record.

24 This is really just a typical variation  
25 within the normal production. There are a couple of small

1 things that do occur.

2 For example, in 2008, we did embark upon a  
3 sewer inspection campaign to verify that none of our sewer  
4 lines could potentially offer a method to groundwater, and  
5 during that cleanout some historic material had been  
6 dislodged. So we attributed the spike in 2008 to some  
7 historic material in the sewer lines being dislodged.

8 In 2009, there's a drop. That drop is  
9 primarily due to four months where the facility was under  
10 a labour disruption. So no production was being  
11 undertaken during that time.

12 **MEMBER TOLGYESI:** And my last is to staff.  
13 On page 32, the first paragraph, at the top of the page,  
14 you are saying that in each case the inspection team  
15 concluded that while the RP program and its implementation  
16 were adequate, improvements were necessary in a number of  
17 areas.

18 If it's adequate, why is something  
19 necessary? Probably it should be recommended if it is  
20 necessary because it is not adequate.

21 I'm not sure if I am right or ---

22 **MR. ELDER:** I believe that it is just a  
23 choice of wording on this one. Maybe we should have said  
24 there was no immediate concern but there needed to be  
25 improvements in place for the longer term.

1                   That was the sense and these are the issues  
2                   that have already been discussed earlier.

3                   But the intent of what we said is that  
4                   there is no immediate concern but there were some areas  
5                   that they've improved to make sure that they don't get  
6                   into problems in the future.

7                   **MEMBER TOLGYESI:** And could you provide  
8                   more details on these improvements? What types of  
9                   improvements are there?

10                  **MR. ELDER:** I'll ask Caroline Purvis to go  
11                  over them.

12                  **MS. PURVIS:** Caroline Purvis, for the  
13                  record.

14                  Just adding on what Mr Elder said, the way  
15                  that that was worded is because the program on paper was  
16                  adequate.

17                  However, when we go to do inspections,  
18                  we're verifying the implementation of the program, and so  
19                  there were certain deficiencies that were identified  
20                  because what the licensee had committed to on paper wasn't  
21                  being consistently implemented.

22                  And so our recommendation for action was to  
23                  look at those areas and to ensure that they had corrective  
24                  action measures in place to ensure consistent effective  
25                  implementation of those program elements.

1                   For example, I can give you just a couple  
2                   of examples. One had to do with maintaining records. One  
3                   had to do posting of signs. One had to do with assigning  
4                   visitor dosimetry.

5                   So the licensee certainly has program  
6                   elements which address all those things. There were  
7                   deficiencies identified during that period of time of the  
8                   inspection that showed us that consistent application of  
9                   those requirements was lacking.

10                   **THE CHAIRMAN:** Thank you.

11                   Monsieur Harvey.

12                   **MEMBER HARVEY:** Merci, monsieur le  
13                   président.

14                   In Cameco's document, page 27, the second  
15                   paragraph from the bottom of the page, second sentence:

16                   "Most processed liquid effluents are  
17                   sampled and analysed prior to  
18                   discharge."

19                   Why most? What about the others? Is there  
20                   other effluents that should be or ---

21                   **MR. KODARIN:** Alex Kodarin, for the record.

22                   We have most of our processed water goes  
23                   into a treatment facility. We do have some processed  
24                   water that has discharged to the sewer directly.

25                   I will add -- Alex Kodarin, for the record

1 -- that that is sampled as well. All effluent at the site  
2 is sampled.

3 **MEMBER HARVEY:** Last paragraph:

4 "The combustibles are containerized  
5 inventory and put into storage pending  
6 the establishment of an external  
7 processing route."

8 What is the status of that? Is there any  
9 research or are you aware of elsewhere in the world that  
10 they manage that? Do you have any projection in the  
11 future where you would be able to do something with that?

12 **MR. THORNE:** Andy Thorne, for the record.

13 Currently, we don't have a route for the  
14 contaminated combustible materials. Historically,  
15 Zircatec actually stored those in containers on the site.

16 As a result, some of the work we've been  
17 doing as a Fuel Services Division, we have given some  
18 thought to the possibility of considering using the Blind  
19 River incinerator to deal with this contaminated  
20 combustible material.

21 At this point in time, we're reviewing it  
22 as a conceptual idea. We have had some initial  
23 discussions with CNSC staff in relation to this, but we  
24 would need to look at what things need to be put in place  
25 in the future to allow us to do that if we chose to take

1 that option moving forward.

2 **MEMBER HARVEY:** Staff?

3 **MR. RAVISHANKAR:** Ravishankar, for the  
4 record.

5 Yes, I confirm that there has been very  
6 preliminary discussions by Cameco with CNSC staff.

7 When CNSC staff receives a more detailed,  
8 concrete plan, then we will be reviewing it according to  
9 our requirements.

10 **MEMBER HARVEY:** I know the same question  
11 would be in page 45 of the staff CMD about the waste  
12 management radioactively contaminated, combustible waste  
13 are being stored on site until a proper disposal method is  
14 developed. So it's the same pattern for the combustibles  
15 and non? That's on page 45 of the staff CMD, which is the  
16 last paragraph at the bottom of the page.

17 Have you got it?

18 **MR. ELDER:** It would be the same type of  
19 issue. All it's saying is that in this licence there was  
20 a requirement for them to have a formal waste management  
21 program, and one of the requirements of such a program is  
22 they start to identify what is their disposable path for  
23 these sources of waste.

24 So this is an area where while it's safe to  
25 store them on site for now, looking forward they need to

1 look at and define what is their disposal path for these  
2 wastes.

3 There are commercial available -- you know,  
4 it's not -- these are not unique types of waste. There  
5 are commercially available routes to deal with them.

6 **MEMBER HARVEY:** So my other question, is it  
7 just a question of cost? There exists some option or it's  
8 something else or technically there is a problem?

9 **MR. ELDER:** I don't think this is a --  
10 right now, I do not view it as a question of costs. I  
11 think this is another one where this facility joined  
12 Cameco -- it became part of Cameco in 2008, 2007. I think  
13 it's just as they come into adopting the normal Cameco  
14 processes for making sure that they have identified their  
15 waste treatment plans.

16 **MEMBER HARVEY:** What is the rate of  
17 expansion of that storage, I mean, for both?

18 **MR. KODARIN:** Alex Kodarin, for the record.

19 Expansion -- we don't have exact figures  
20 there, but we are able to manage it within the footprint  
21 of the facility and the current storage facility. So it's  
22 not an imminent issue right now.

23 **MEMBER HARVEY:** Could you give us an idea  
24 of the size of -- each year, you've got what volume or  
25 what quantity of those?

1                   **MR. KODARIN:** Alex Kodarin, for the record.

2                   I believe the number is something around 20  
3                   or so drums per year, 50-gallon or 45-gallon drums; that's  
4                   what they're stored in. That's about the rate of  
5                   expansion.

6                   **MEMBER HARVEY:** Could you come up with the  
7                   answer on Day Two, a more precise answer?

8                   **MR. THORNE:** Andy Thorne, for the record.

9                   One thing I would just like to add is,  
10                  moving forward it is not our intention to simply keep  
11                  storing this material. We are proactively looking at ways  
12                  to recycle this material. Cameco, as a corporation, is  
13                  committed to environmental leadership and we're not  
14                  comfortable with just simply storing it on-site for the  
15                  long term.

16                  We believe we do have options. Like  
17                  Mr. Elder said, there are a number of options for us  
18                  moving forward, and in the very near future we will be  
19                  dealing with this material appropriately.

20                  **MEMBER HARVEY:** I like that answer.

21                  **THE CHAIRMAN:** Just to be absolutely clear,  
22                  because on page 34 of 42, this is the Cameco presentation,  
23                  you make, however, a blanket statement, if you were "not  
24                  able to find commercially viable" -- I'm looking at  
25                  3.11.4. You have not been able to find any Canadian

1 commercial viable, I assume.

2 So, to Mr. Elder, you just mentioned that  
3 there are such possibilities, so what's the problem here?

4 **MR. THORNE:** So just to follow up, this  
5 morning Mr. Clark mentioned the grit blasting capabilities  
6 that we have for recycling steel components, or  
7 contaminated steel components, by the conversion facility.  
8 That is we have some spare capacity of that equipment and  
9 it's quite likely that we -- moving forward, we would use  
10 that capacity to deal with contaminated steel generated at  
11 the CFM facilities.

12 So we're actually able to -- it's likely  
13 we're able to deal with this material without actually  
14 incurring any costs, moving forward.

15 **THE CHAIRMAN:** Thank you.

16 Monsieur Harvey?

17 **MEMBER HARVEY:** One last question to the  
18 staff: Page 49 of the -- of your CMD, the last paragraph:

19 "Furthermore, CFM has reported in a  
20 timely manner any dangerous  
21 occurrences to the CNSC as required by  
22 the packaging transport."

23 How many occurrences during the current  
24 licence?

25 **MR. ELDER:** I'm just going to check if our

1 transport specialist is still in the room. Is Martin  
2 Thériault still -- or someone else in Transport? We'll  
3 have to get the answer then back to you.

4 **MEMBER HARVEY:** The question is there.

5 **MR. ELDER:** Obviously, none of them were  
6 significant or you would have heard about them before, but  
7 we'll get ---

8 **MEMBER HARVEY:** But dangerous.

9 **MR. ELDER:** But there are very -- they are  
10 -- like anything else, the reporting requirements are  
11 quite low if there's any -- we say dangerous, or  
12 potentially dangerous, probably would have been more  
13 appropriate.

14 **MEMBER HARVEY:** I'm just taking it like it  
15 is here.

16 **MR. ELDER:** Yes, I understand, and I -- it  
17 does beg the question, so we'll answer it for you.

18 **MEMBER HARVEY:** Okay, thank you.

19 Merci monsieur le président.

20 **THE CHAIRMAN:** Dr. Barriault?

21 **MEMBER BARRIAULT:** Merci monsieur le  
22 président.

23 I'd like to start off by just an editorial  
24 comment on page 24 of 42 of Cameco's presentation.

25 You refer in the second last paragraph you

1 refer to having acquired a facility nurse and a company  
2 doctor. The term "a company doctor" is a term that's  
3 frowned upon by the medical societies, and, in reality, it  
4 dates back to the days prior to Medicare when companies  
5 would hire a doctor to look after the employees and their  
6 families.

7 In today's context, it implies that this  
8 position is biased towards the company because he's  
9 employed by the company. So you may want to try to find  
10 -- you know, quite often they'll be referred to as the  
11 "occupational health physician," or whatever, but the term  
12 "company doctor" is usually frowned upon.

13 And that's just an editorial comment. You  
14 may want to talk it over with your own physician and say  
15 "How do you feel about that". Okay.

16 On page 28 of the Cameco presentation  
17 again, Table 8, was this the table that you wanted us to  
18 modify? I wasn't sure.

19 And the reason why I'm asking that is  
20 because you're saying that the CNSC regulatory limit is  
21 9,500 kilograms of uranium discharged to the sewage  
22 system. Am I correct in assuming that, in a year?

23 **MR. LONGINOV:** Mike Longinov, for the  
24 record.

25 That is correct, yes.

1                   **MEMBER BARRIAULT:** CNSC, do you want to  
2 comment on this? What do you do if you wind up with a  
3 sewer leak? You've got another plume on your hands.

4                   **MR. ELDER:** That's the current limit. This  
5 is the one we were lowering. And one of the things --  
6 it's based on -- there's an issue with use of the derived  
7 release limits, is that it's a theoretical calculation  
8 based on the path to humans. So when you get a sewer --  
9 you know, so one of the things we've tried to do is make  
10 sure it's lower, but we also do have the action levels to  
11 make sure that the performance is within the design of the  
12 facility.

13                   **MEMBER BARRIAULT:** So what happens to this  
14 uranium in the sewer systems that wind up in the sewage  
15 treatment plant?

16                   **MR. ELDER:** That would be correct, yes.  
17 And they also have to meet to make sure the municipality  
18 is aware and that they're meeting the municipality  
19 requirements for the sewer system as well.

20                   **MEMBER BARRIAULT:** So nine -- that's the  
21 standard; 9,500 grams -- or kilograms, rather, per year is  
22 the standard?

23                   **MR. ELDER:** That would be -- that's how  
24 much uranium you would have to put down the sewer system  
25 to cause a one milliSievert dose to a member of the

1 public.

2 **MEMBER BARRIAULT:** Okay.

3 **MR. ELDER:** Now, that's a very theoretical  
4 -- well, it shows, actually, that the uranium is not very  
5 radioactive.

6 Now, it is obviously a ridiculous number,  
7 which is why we're moving away from it, and making sure  
8 that their action levels are in place to make sure that  
9 their actual performance is acceptable.

10 But, actually, uranium, being a naturally  
11 occurring element and not strongly radioactive, you can  
12 actually have a fair amount of it before it becomes -- you  
13 need tonnes, actually, as this would show, before it  
14 becomes a health problem.

15 **THE CHAIRMAN:** But why do they label it a  
16 ridiculous number?

17 I think we have to differentiate between  
18 what is it we're talking about, and in my understanding of  
19 derived limit, it's an internationally-accepted quantity,  
20 they'll give you the one milliSievert, and that is an  
21 attempt to make sure that there's no health impact.

22 There's nothing to do with the ALARA  
23 principle; it's a precautionary principle that we try to  
24 put in as little contamination into an environment as  
25 possible, no matter what the DRL is.

1                   **MR. ELDER:** That would ---

2                   **THE CHAIRMAN:** So we will have to  
3 continuously improve our language ---

4                   **MR. ELDER:** M'hm.

5                   **THE CHAIRMAN:** --- as to what do we mean by  
6 some of those limits.

7                   **MR. ELDER:** You are correct in terms of --  
8 there is one that's based on a modelling of health  
9 effects. Another one is based on -- the action levels are  
10 based on much more in the precautionary, there's no reason  
11 to release it, let's not release it, regardless of the  
12 health effects.

13                   **THE CHAIRMAN:** Right.

14                   **MEMBER BARRIAULT:** Exactly.

15                   The next -- on page 29 it says "during the  
16 first quarter" -- the second last paragraph, 29 of 42:

17                   "During the first quarter of 2009 a  
18 stack air concentration action level  
19 was exceeded at the waste treatment  
20 process stack. This was attributed to  
21 a failure of a hepa filter."

22                   How long did this go on before it was  
23 detected, I guess, is -- and is there a system to detect  
24 if there is a leak?

25                   **MR. LONGINOV:** For the record, Mike

1 Longinov.

2 The duration that it took to detect this  
3 would probably be -- if I remember correctly, one day.

4 We do stack monitoring on a daily basis and  
5 ---

6 **MEMBER BARRIAULT:** Okay.

7 **MR. LONGONOV:** --- because this would have  
8 exceeded our action level, it would have given us that  
9 early warning to institute an investigation.

10 **MEMBER BARRIAULT:** Okay, thank you.

11 **THE CHAIRMAN:** So is there an alarm  
12 trigger? How does one detect this? Is it automatically  
13 or is it an ongoing measurement? Is there a bell goes  
14 somewhere, a light flashes? How does anybody know?

15 **MR. LONGINOV:** For the record, Mike  
16 Longinov.

17 No. What happens is the sample is  
18 collected; it is brought to the health physics lab. The  
19 lab then analyzes it. The results are then reviewed by  
20 the technician and compared against an action level, and  
21 at that point in time he sounds the alarm, so to speak, to  
22 raise the concern and start the investigation.

23 **THE CHAIRMAN:** Thank you.

24 **MEMBER BARRIAULT:** The next question is on  
25 page 35 of 42. You make a reference in the last paragraph

1 to "enriched uranium". I guess what I'm wondering is how  
2 much enriched uranium do you have at the plant?

3 **MR. KODARIN:** Alex Kodarin, for the record.

4 Right now we have about 0.2 of a critical  
5 mass onsite mostly in the form of contaminated waste  
6 materials from historic operations.

7 **MEMBER BARRIAULT:** So you don't store or  
8 accumulate enriched uranium to use for processes?

9 **MR. KODARIN:** Alex Kodarin, for the record.  
10 No, we don't.

11 **MEMBER BARRIAULT:** Okay. Thank you.

12 **THE CHAIRMAN:** Just to piggyback on this  
13 one.

14 In staff CMD on page 13, it talks about a  
15 little bit of special material, fuel containing enriched  
16 uranium.

17 I'm curious about what are you using it  
18 for? These are fuel types, different fuel types.  
19 Enriched uranium, what -- if you look at this page 13,  
20 1.1.7, last paragraph, "The facility has two  
21 laboratories."

22 **MR. ELDER:** So just go over it since it's  
23 staff CMD, these are things like research reactor fuel.

24 **THE CHAIRMAN:** So I guess are you seeing  
25 some?

1                   **MR. ELDER:** Well, in the past, they have  
2 produced fuel for a SLOWPOKE reactor, so they have that  
3 laboratory available. If someone else gave them an order,  
4 they would be able to do it again in the future.

5                   **THE CHAIRMAN:** But what is enriched uranium  
6 being used right now -- nowadays?

7                   **MR. ELDER:** As they've mentioned, what they  
8 have onsite right now is actually just in their waste  
9 quietly so they don't have any new material. So if  
10 someone was going to ask them to do something, they would  
11 have to acquire the rich uranium for that particular job.  
12 So they don't store it in anticipation; they get it as  
13 they need it.

14                   **THE CHAIRMAN:** Thank you.

15                   Dr. Barriault?

16                   **MEMBER BARRIAULT:** Okay, the next question  
17 is on page 37 of 42. It's the top paragraph and when it  
18 says that you had an event involving a shipment of 11 ANF-  
19 250 containers, one was missing the product container  
20 insert.

21                   Does that mean that the product was missing  
22 out of that container or is it just a lining, or what is  
23 that exactly? I guess I wasn't clear.

24                   **MR. KODARIN:** Alex Kodarin, for the record.  
25 That shipment was actually a part of the

1 wind-up of our SEU operation, so there was SEU fuel in  
2 that container and it was just an insert. It was part of  
3 the container itself that was missing in the shipment, but  
4 there was no immediate health risks there and the shipment  
5 was delivered safely.

6 **MEMBER BARRIAULT:** Was it the content also?

7 **MR. KODARIN:** The content was intact, yes.

8 **MEMBER BARRIAULT:** Okay, thank you.

9 I'll go back to your -- you've had, I  
10 understand, two lost-time injuries the last year?

11 **MR. KODARIN:** Alex Kodarin, for the record.

12 That is correct.

13 **MEMBER BARRIAULT:** Yeah, what was the --  
14 what kind of type of lost-time injuries were they? What  
15 was involved in these things?

16 **MR. KODARIN:** Alex Kodarin, for the record.

17 They were, again, both minor injuries in  
18 terms of the lost time for the employees. One was a back  
19 sprain which is a re-aggravation of a previous condition.  
20 One was a slip on a slippery floor by an employee.

21 **MEMBER BARRIAULT:** Okay, thank you.

22 Next question really is to CNSC staff. The  
23 financial guarantee, what form is it? Is it gold or ---

24 **MR. ELDER:** They are -- Peter Elder, for  
25 the record, sorry.

1                   They were irrevocable letters of credit.  
2           That's what Cameco ---

3                   **MEMBER BARRIAULT:** Provided by financial  
4           institutions?

5                   **MR. ELDER:** Provided by -- on a -- by a  
6           Canadian financial institution ---

7                   **MEMBER BARRIAULT:** Thank you.

8                   **MR. ELDER:** --- which we consider one of  
9           the -- is definitely acceptable form.

10                  **MEMBER BARRIAULT:** Secure?

11                  **MR. ELDER:** Secure, yes.

12                  **MEMBER BARRIAULT:** Yeah, not Greek bonds?

13                  **MR. ELDER:** No.

14                  **MEMBER BARRIAULT:** I take that back, Mr.  
15           Chairman. I'm sorry. I have no further questions.

16                  Thank you.

17                  **THE CHAIRMAN:** Thank you.

18                  Any other? No? Mr. Tolgyesi.

19                  **MEMBER TOLGYESI:** On the staff  
20           presentation, page 19, before last paragraph. You are  
21           saying that a staff inspection in December 2006, there was  
22           several findings. I don't know how many of them were  
23           there, but two are still open.

24                               One is related to design control, another  
25           one is to the maintenance program. And apparently, these

1 two are open due to -- how you call -- due to change of --  
2 you are saying, "delays in implementation of the  
3 corrective actions was due to change in ownership" which  
4 is now about five years since 2006.

5 I don't know when you took over as Cameco,  
6 but probably is it about the time to complete them, and  
7 was the timeframe what you expect that they will be  
8 completed?

9 **MR. KODARIN:** I can comment on that. Alex  
10 Kodarin, for the record.

11 CFM does have a robust change control  
12 program in place and we have several of the supporting  
13 programs in place as well that would formulate the bulk of  
14 a design change control program, so we feel we're in a  
15 good position right now to wrap that program up into, I  
16 guess, an overarching program.

17 At this point, I have said, we do put all  
18 of our minor changes to the facility and they are -- our  
19 changes in the facility are minor with relatively low-risk  
20 throughout our formal change control program. So we think  
21 we are operating at a safe manner at this point in time.

22 **MEMBER TOLGYESI:** I understand that. I  
23 hope so you do that, but you didn't answer.

24 My question was that do Cameco has any  
25 timeframe for these two findings?

1                   **MR. KODARIN:** Alex Kodarin, for the record.

2                   The -- I think that one finding that is  
3                   there is around the preventative maintenance program and I  
4                   believe I spoke to that in the presentation. We have done  
5                   extensive work in that area over the last 18 to 24 months,  
6                   so we feel we are compliant there.

7                   And the second item is around the design  
8                   change control which we will wrap up in the next two or  
9                   three months; that's our timeframe.

10                  **MEMBER TOLGYESI:** Staff, do you have any  
11                  comments on this?

12                  **MR. ELDER:** In terms of -- Peter Elder --  
13                  this is an area where one is actually -- it's just been  
14                  pointed out to me there is an error in the CMD. The  
15                  inspection was actually in December 2007, not 2006. That  
16                  doesn't say it's still a long time.

17                  On this one that's in that period, they  
18                  started to put in one set of corrective actions and then  
19                  stopped because they re-jigged and they went to Cameco's  
20                  standard processing. We actually believe that going to  
21                  those -- that corporate standard is a better solution, but  
22                  it has been taking a little longer than we thought.

23                  We have planned -- they've noted in their  
24                  presentation that they've got a whole new management  
25                  system that they're installing, so we are going to inspect

1 that probably not before the second day, but we will look  
2 at the program documents associated with it before Day Two  
3 if they're available.

4 **MEMBER TOLGYESI:** Okay, anyway, you have a  
5 commitment that the second one will be corrected within  
6 three months?

7 **MR. KODARIN:** Alex Kodarin, for the record.  
8 Yes, we're comfortable with that.

9 **MR. ELDER:** Just -- Peter Elder, for the  
10 record.

11 Just to provide some comfort on this one,  
12 we have seen the Cameco standard program so we are  
13 comfortable with the Cameco standard programs. This is  
14 about making sure they are appropriately implemented at  
15 fuel services.

16 **THE CHAIRMAN:** The problem is that we  
17 became very allergic to any outstanding issues that go  
18 beyond two years; let me put it that way.

19 If it's a serious issue, it requires  
20 immediate attention and if it's a minor issue, it can be  
21 fixed quickly. So anything that gets dragged in for three  
22 years is something that worries us and that's why there's  
23 all this attention about what's the closing date and  
24 whether the observation was found, really this is what  
25 it's about. So anything you can put some clarity in dates

1 for Day Two would be welcome.

2 Anybody else?

3 Okay, I have just two quick questions. I  
4 notice that you mentioned that you now have monitors of  
5 alpha-in-air. Is that something new? I'm trying to --  
6 maybe I missed it somewhere, but is that now normal  
7 practice? You have some monitors that can actually  
8 measure Alpha emission in air?

9 **MR. LONGINOV:** For the record, Mike  
10 Longinov.

11 This is relatively new, probably maybe four  
12 or five year's worth of newness technology. This is  
13 something that we are working on to try to commission. It  
14 is a complicated one with regard to setting up a computer  
15 interface with the device, but it will allow us a quicker  
16 detection of uranium in air in the workplace. And it will  
17 also give us more refined or more granular data along the  
18 course of a 24-hour period.

19 For example, it will give us data every  
20 half hour, as opposed to an integrated air sample that  
21 would integrate over, like, a 12-hour period.

22 **THE CHAIRMAN:** Staff, is that kind of  
23 device available elsewhere or should we apply it  
24 elsewhere?

25 **MS. PURVIS:** Caroline Purvis, for the

1 record.

2 So what -- adding on what Mr. Longinov just  
3 described, there's -- there has been uranium in air  
4 monitoring in the facility for many, many years. But as  
5 he described, it was collecting information over a period  
6 of time and then measuring it after the fact.

7 What he is describing is the installation  
8 of real-time monitoring so that you get immediate ability  
9 to react and to protect workers if you are seeing changing  
10 conditions. So you know, if you were to ask me the  
11 question you've just asked me, I would say, you know, as  
12 technology improves, we would expect licensees to  
13 integrate that improving technology into their workplaces  
14 to protect workers; so yes.

15 **THE CHAIRMAN:** So are they -- this is  
16 outside of scope here, but are the nuclear power plants  
17 using such sophisticated devices?

18 **MS. PURVIS:** Caroline Purvis, for the  
19 record.

20 Certainly when we look at the alpha  
21 monitoring and control programs at the nuclear power  
22 plants, we're looking for long-term corrective actions in  
23 many areas; one of which is instrumentation. And, indeed,  
24 there are these devices in facilities currently.

25 **THE CHAIRMAN:** Thank you.

1                   My last question is on dosimetry services.  
2                   Are you licensed by CNSC or are you using external  
3                   services?

4                   **MR. LONGINOV:** Mike Longinov, for the  
5                   record.

6                   We do not have a dosimetry licence with the  
7                   CNSC. We use external dosimetry service providers.

8                   **THE CHAIRMAN:** A licensed one, I assume?

9                   **MR. LONGINOV:** Mike Longinov, for the  
10                  record.

11                  That's correct. Licensed with the CNSC,  
12                  yes.

13                  **THE CHAIRMAN:** Okay. Thank you very much.  
14                  I think this is complete. Marc ---

15                  **MR. LEBLANC:** Yes?

16                  **THE CHAIRMAN:** --- you shut us down.

17                  **THE REGISTRAR:** Yes. This brings to a  
18                  close the public portion of this hearing. We had already  
19                  indicated there would not be an in-camera session on  
20                  security. The hearing is to be continued with day two on  
21                  January 18<sup>th</sup> and 19<sup>th</sup> at the Town Park Recreation Centre in  
22                  Port Hope. The public is invited to participate. Persons  
23                  who wish to intervene on that day must file submissions by  
24                  December 19<sup>th</sup>, 2011.

25                  The hearing is now adjourned to January

1 18<sup>th</sup> and that's it. Thank you for attendance and see you  
2 in Port Hope in January. Thank you.

3 --- Upon adjourning at 4:40 p.m.

4